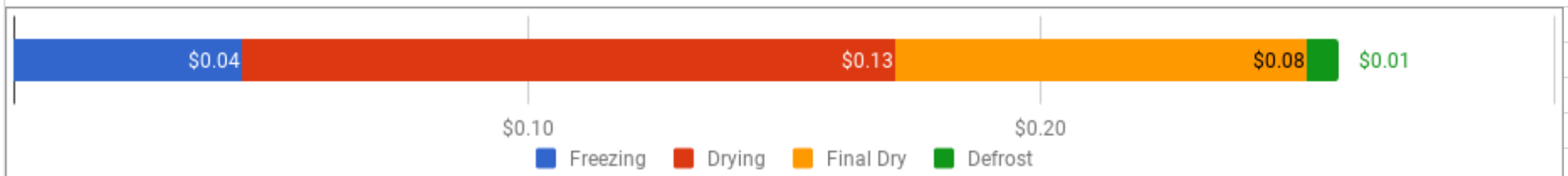


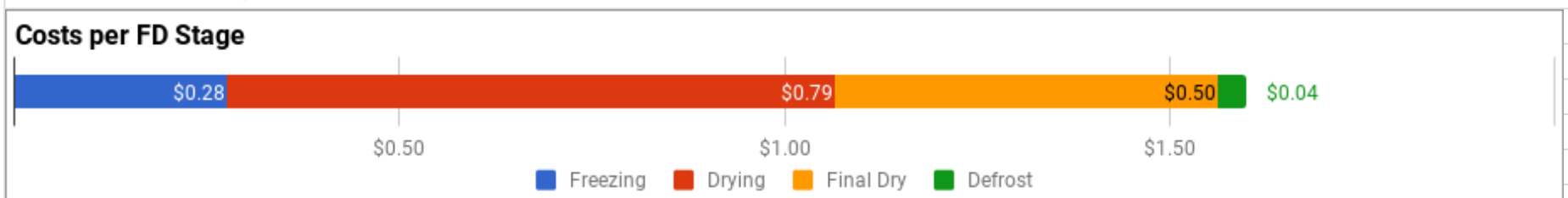
90% Ground Pork with Onions - 2/13/2018

00014067.2018-02-12_07.11.csv				Per lb.			Price per KiloWatt hour	\$0.10000
FD Cycle	Cost \$	Hours	Energy (KWH)	Cost \$	Hours	Energy (KWH)	Effeciency:	
Freezing	\$0.28	9.53	2.76	\$0.04	1.53	0.44	0.0090	\$/lb/hour
Drying	\$0.79	9.97	7.90	\$0.13	1.60	1.27		
Final Dry	\$0.50	7.00	4.97	\$0.08	1.13	0.80		
Defrost	\$0.04	2.00	0.38	\$0.01	0.32	0.06		
	\$1.60	28.50	16.01	\$0.26	4.59	2.58		
Cost @ \$0.1/KWH:	sq.in		sq.in/lb	Total time:		Total power:	wt.: oz.	wt.: lb.
4-tray	\$1.60	490.0	78.87	28. Hr 30 Min		16.01 KWH	99.4	6.21
								\$ / lb.
								lbs/hour
								\$0.26
								0.218

Cost / lb = \$0.26



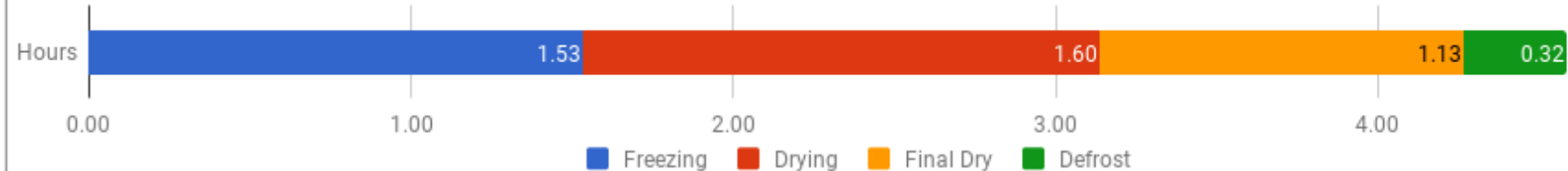
Total Cost = \$1.6



Total Hours / lb = 4.59

Hours / lb

90% Ground Pork with Onions - 2/13/2018



Pressure and Temperature

